Below is a complete list of available EDGE READY™ materials designed for use with your GERBER EDGE®, EDGE 2, EDGE FX and GerberColor™ Foils. These materials have been developed to help you serve your present customers better and gain new customers with additional market opportunities. Underlined materials are new as of revision date.

- **Gerber 220 High Performance Film** – High performance, 2-mil, cast vinyl custom formulated by 3M for use with GERBER EDGE®. Exceptional durability and conformability to irregular surfaces. Ideal for all types of outdoor applications. Available in over 75 colors. Common uses include vehicle applications, banners, signs, and graphics of all kinds.

- **Gerber 225 High Performance Film** – This 2-mil, cast vinyl raises the bar in the world of high performance vinyl. The synthetic, transparent liner won’t curl or split when exposed to moisture or humidity and allows for simple pre-registration of multi-color graphics. The new adhesive system bonds faster and stronger - especially to some of today’s low energy substrates (Sintra®). In addition, users of Series 225 experience exceptional weeding characteristics. Available in over 20 colors.

- **Gerber 220/225 Clear Enamel Receptive** – This cast, 2-mil clear vinyl with a clear adhesive is ideally suited for a variety of first or second surface (reverse print as a clear substrate) applications. An enamel receptive coating has been added to allow airbrush highlights.

- **Gerber 220/225 Metallic High Performance Film** – High performance, 2-mil cast vinyl with the visual addition of a metallic sparkle. Available in over 10 colors.

- **Gerber 230 Translucent High Performance Film** – Backlit and internally illuminated signs, window graphics, and awning made from this 2 to 3-mil high performance cast vinyl display rich, vivid color in both reflected and transmitted light - indoor and outdoor, day and night. Known for its uniform color consistency and low-gloss finish that eliminates glare. Available in over 50 colors.

- **Gerber 280 Reflective** – 7.5-mil reflective sheeting designed for markings requiring high visibility, both day and night. Common uses include fleet markings, real estate signs, and graphics of all kinds. Available in over 10 colors.

- **Gerber 280i White Reflective** – 7.5-mil reflective sheeting designed to provide optimal printing results when used with the GERBER EDGE, EDGE 2, EDGE FX and GerberColor Foils.
**Gerber 210 Deluxe Gold and Deluxe Silver** – Outdoor-durable, mirror-finish vinyl designed by 3M™ for use with the GERBER EDGE®, EDGE 2, EDGE FX and GerberColor™ Foils. Perfect for vehicle markings, specialty graphics, and signs of all kinds - its clear adhesive system also makes it suitable for beautiful second-surface window applications.

**Gerber 210 Fluorescent Film** – Vibrant, attention-getting, 3-mil films provide excellent visibility under normal or low-light conditions. Perfect for point-of-purchase, window graphics, displays, decals, and warning labels. This film has a one-year outdoor durability, 6 months longer than most competitive products. Available in 5 colors.

**Gerber Luminous Film** – This 13-mil, durable, glow-in-the-dark vinyl is custom formulated by 3M for use with the GERBER EDGE, EDGE 2, and EDGE FX in the production of graphics that may be viewed in total darkness. 3M Scotchcal™ Luminous Film from Gerber glows for up to 6 hours and takes only 3 minutes of light exposure to recharge. This film is ideal for emergency and exit signage as well as general signs that demand maximum visibility. Available in green only. Meets luminosity requirements of IMO A.752(18”).

**Gerber 180 Controltac™ Plus** – 2-mil, repositionable, gloss vinyl with a pressure activated adhesive to simplify application of graphics on flat, corrugated and riveted surfaces. Pigmented adhesive (except Bright Yellow) provides maximum color opacity. The best solution for large fleet markings and graphics...

**Gerber 250Cv2 Controltac with Comply™** – Same pressure activated adhesive system as 180 Controltac plus Comply, a feature that allows air to escape through channels beneath the film’s surface for fast, easy application on even the most challenging substrates such as rivets, corrugates surfaces, and complex curves. The pigmented adhesive system provides maximum color opacity.


**Gerber Static Cling Films** – Designed to adhere to glass without adhesive. These specialty vinyls are ideally suited to work with the GERBER EDGE, EDGE 2, and EDGE FX for interior applications. They can also be decorated with vinyl graphics. Available in Clear and White.

**Gerber InstaChange™** – Durable, removable, 5-mil vinyl custom formulated by 3M. The film’s unique adhesive allows for removal up to two years after application without the use of chemicals and without leaving a residue. Applications include vehicles, tradeshow displays, and changeable graphics systems.
- **Gerber ImageCal™ “R” Clear Removable Film** – This clear, calendered, durable 4 to 5-mil vinyl features an adhesive system that allows for removability up to six months after application. Heat and chemicals are not necessary for removal and little or no adhesive residue will be left behind. ImageCal “R” is perfect for temporary graphics, second-surface graphics, and removable marking systems.

- **Gerber ImageCal “R” White Removable Film** – This white, calendered, durable 4-mil vinyl features an adhesive system that allows for removability up to six times in a year without losing the strength of its adhesive bond.

- **Gerber Vision™** – 2-mil, perforated window material that has been custom formulated by 3M™ for Gerber to meet the growing requests for applications such as one-way graphics, retail window fronts, and other clear-substrate displays.

- **Gerber Floor Graphics** – Designed to produce attractive markings on floors, countertops and other flat surfaces to create effective point-of-purchase signs, directional markings and safety graphics. The two part kit, consisting of a white, printable base film and a slip resistant overlaminate, can be removed up to one year with little or no adhesive residue left behind.

- **Gerber Glow™** – 2.5-mil, glow-in-the-dark vinyl ideally suited for the production of interior identification signs and novelty graphics. (For luminescent markings that must meet IMO A.752(18) requirements, refer to 3M Scotchcal™ Luminous Film from Gerber.) Film will glow for 30 minutes after full activation.

- **Gerber HoloGraphix™** – Metallized, prismatic vinyl perfect for ad-specialty, point-of-purchase, novelty items, etc. Available in four eye-catching patterns: Kaleidoscope, Mosaic, Silver Sheen, and Water Drop.

- **Gerber Stardust™ Series** – 2-mil, cast vinyl featuring an impressive ultrametallic flake was designed for Gerber by 3M. Pigmented adhesive system, outdoor durability and visual appeal are ideal for vehicle, marine or graphic applications of all kinds. Use with GerberColor™ Foils - especially our transparent series foils to create a wide range of sparkling, reds, blues, yellows and other Stardust colors.

- **Gerber ImageCal “P”** – Durable, clear, calendered, 4 to 5-mil vinyl with a permanent adhesive ideally suited for interior and short term exterior signs, second-surface applications, point-of-purchase and window displays.

- **Gerber ImageCast™** – This clear, 2-mil, cast vinyl has been custom formulated by 3M to Gerber specifications. This film is ideally suited for reverse-printed second-surface applications or for the production of graphics and signs of all kinds.

- **Gerber PermaGrip™** – Durable, cast vinyl film featuring an extremely aggressive, pigmented adhesive. This film has been developed for commercial, industrial and safety labels, emblems, decals and logos. Use with all types of surfaces – even low
surface energy substrates, moderately rough surfaces or where exceptional “vandal resistant” characteristics are needed.

- **Gerber Label Stock - White, Clear & Matte Silver** – Polyester material used in identification markings. Valuable material that is UL® recognized for heat resistance. Applications include marking of hot factory pipes or the identification of computer terminals. Available in Clear and White (1 or 2-mil) and Matte Silver (2-mil only).

- **Gerber Label Stock - Brushed Polyester Material** – 1 or 2-mil polyester material developed for use in the sign industry and to produce identification markings, nameplates, and plaques. Adds a brushed metal look to your graphics. Available in Brushed Gold and Brushed Silver (1 or 2-mil).

- **Gerber Security Label Stock** – 2-mil polyester film with a tamper-evident adhesive system that will leave a “void” pattern when removed. Available in chrome silver.

- **Gerber LexEdge™ II 10-mil** – velvet/polished Lexan® that is designed to be used with GERBER EDGE®, EDGE 2, EDGE FX and GerberColor™ Foils. Applications include keyboard overlays, membrane switches, architectural and display work. You can even print LexEdge II with small text!

- **Gerber LexEdge II 5-mil** – LexEdge 5-mil is similar to our standard LexEdge II material but is only half as thick. It includes a print side mask and a velvet finish. This makes it an effective material option for many EDGE-printed equipment labels. In addition, customers who currently hand cut Gerber EDGE Positive™ to make inexpensive rigid signs will find that LexEdge 5-mil will save them time and labor costs by being able to be score-cut on any 15” Gerber plotter. Application ideas include: Specified business – 5-mil polycarbonate is specified in many industrial applications; Equipment labels – especially small decals; Keyboard/overlays; Membrane switches; Durable sub-surface graphics of all kinds.

- **Gerber LexEdge Clear** – A polished version of LexEdge II. Perfect for architectural signage, point-of-purchase displays, exhibit graphics, and membrane switch applications. Has a removable, protective mask on the print side for optimal output.

- **Gerber LexEdge Outdoor** – a durable, 10-mil Lexan-based polycarbonate with a matte/polished clear finish. Similar to LexEdge II and LexEdge Clear, it offers the timesaving benefits of printing directly onto the final substrate in second surface applications. Designed to resist tearing, abrasion, and yellowing effects from UV exposure, Outdoor LexEdge opens up new opportunities for EDGE owners such as ATM/bank displays, equipment labels, gas station graphics menu boards, and other outdoor signage applications.

- **Gerber PVC-10 Shelf and Tag** – A custom-formulated, semi-rigid, 10-mil PVC material. It features a bright white and high gloss (HG) printing surface useful for
creating a wide variety of directly printed finished applications such as door hangers, table tents, shelf talkers, ID tags and menu board inserts.

- **Gerber AutoMag II™** – 24-mil vehicle strength magnetic material. Print and cut any design for custom vehicle magnets.

- **GerberMag II™** – 19-mil magnetic material. Applications include refrigerator magnets, magnetic business cards, and ad-specialty items.


- **Gerber EDGE Positive™ Screenprint film** – Crystal clear, 7-mil, polyester film designed for use with the GERBER EDGE®, EDGE 2 and GerberColor Spot Black in the production of screenprint film positives.

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Our GerberColor™ Foils have been designed to provide the ultimate compatibility with our EDGE READY™ and IMAGE READY™ materials. All of the products in our GerberColor™ family are thoroughly tested for performance, pigment accuracy, bonding, and durability.

- And now, many of Gerber Color Spot and Process Foils are available with **GerberGauge™**

- Many of our most unique colors are now available in economical **15 meter lengths**

- **GerberColor Spot Color Foils (GCS)** – GCS foils are available in a wide-range of smooth, consistent pigments that match popular vinyls, films, inks, and paints. These foils are a cost-effective and time-saving alternative to four-color process for one, two, or three-color jobs and offer color matches that cannot be achieved with four-color process. GCS foils are ideally suited for interior or exterior graphic production. More than 40 spot colors are available.

- **GerberColor Process Pro CMYK Foils (GCP)** – These specially-formulated foils are carefully matched to work in conjunction with the entire Gerber Digital Color Printing System - software, hardware, and materials- to achieve the most accurate four-color reproduction possible. Customers will find with Process Pro (GCP) Series foils they can achieve more striking graphics through a richer range of color output. This improved color range is further enhanced when these foils are used in tandem
with Gerber’s STC halftone dot pattern for even more photo-realistic images. Process Pro foils also feature GerberGauge™, an easy-to-read, ‘length remaining’ marking system imprinted along the foil’s edge. Process Pro foils are UL® approved and are part of Gerber’s Matched Technology System™, which combines the EDGE® printing system with the versatility of Gerber’s OMEGA™ software and the broadest range of printable materials in the sign-making industry.

- **GerberColor™ Transparent Foils (GCT)** – Foil series that can be used to enhance reflective, metallic, holographic, and many other vinyls. Unlike the opaque GCS foils graphics, GCT markings will not cover a base material’s visual properties. Retro-reflectivity, mirror finish, translucence, metallic chips, etc. are retained. The majority of these meet important OSHA chromaticity standards.

- **GerberColor Medal Foils (GCM)** – Add an elegant, solid, polished, metallized finish to signs, labels, and decals with the GCM series. Interior use only.

- **GerberColor SpectraTint™/Transparent White & SpectraShade™/Transparent Grey** – Two foils designed to modify the appearance of the base color foils. Use these foils to offer your customers a wider range of EDGE-printed spot colors, to better match hard to hit corporate identity programs or to create special shading effects on shapes and large text. All done with solid fill printing, not with halftones. SpectraTint/Transparent White has been designed to lighten the appearance of the base color, while SpectraShade/Transparent Grey will darken it. Both foils have been formulated for outdoor use for up to three years. These two tinting and shading foils are an excellent means to triple the range of spot colors without tripling the number of foils on the shelf.

- **GerberColor Special Effects Foils** – EDGE owners can create their most dynamic, eye-catching graphics yet with these foils. Floodcoat White, Jet Black, and three fluorescent colors currently available. Recommended for interior use only.

- **GerberColor Finishing Foils** – Foils designed to either change the appearance of your finished graphic (GCF Matte Clear Foil) or increase their durability (GCF Abrasion Guard).

- **GerberColor Heat Transfer Foils (GCLT)** – Used in conjunction with Gerber Heat Transfer Paper, these Spot and Process GerberColor Foils produce transferable graphics which are then heat press-applied to garments, textiles, caps, and a wide variety of specialty items made of 100% cotton, 100% polyester, and cotton/polyester blends.

- **GerberColor Spectratone™** – Another industry first from Gerber! GerberColor Spectratone is the process of using GCS, GCT, GCP, GCF, and GCM foils in overprint combinations to create new, solid spot colors.

*Note:* GCM foils should not be used as the underlayer in an overprint combination.
**Gerber ColorSet™ Intermediate Foils** – Designed as part of the Matched Technology System. Perfect for the short term interior and exterior signs, banner graphics and novelty items. Ideal performance to match application needs. Includes the 4 process colors and 5 spot colors.

### Additional Resources

Gerber and Gerber distributors have access to a number of resources that provide even more detailed information on available materials. If you need technical specifications or a picture of a typical application for one of our materials, ask for these reference sources.

1. **EDGE READY™ & GerberColor™ Catalog.** Part number P74769A Catalog contains pictures of EDGE READY / GerberColor applications and product descriptions.


3. **Color card.** Available color card is Gerber/3M™ (P83316A),

Rev. Date: August 10, 2011